

Applications

- Primary standard for defining the pressure scale in a range up to 5,000 bar
- Reference instrument for testing, adjusting and calibrating pressure measuring instruments in factories and calibration laboratories
- Self-contained, complete system also suitable for on-site measurements/calibrations

Special features

- Total uncertainty of measurement down to 0.02 % of reading
- Factory calibration certificate as standard, traceable to National Standards, DAKKS calibration certificate available as an option
- High long-term stability with a recommended recalibration cycle of 5 years
- Masses manufactured from stainless steel and aluminium, local gravity adjustment possible at no additional charge



Description

Proven primary standard

Pressure balances are the most accurate instruments for the calibration of electronic or mechanical pressure measuring instruments. The direct measurement of pressure, ($P = F/A$) and the use of high-quality materials, result in small measurement uncertainties and an excellent long-term stability of five years (Recommendation in accordance with the German Calibration Service DAKKS).

For these reasons pressure balances have already been used in the calibration laboratories of industry, national institutes and research laboratories for many years.

Self-contained operation

Due to the integrated pressure generation and the purely mechanical measuring principle, the **CPB5000-HP** is ideally suited to on-site use as well as service and maintenance purposes.

Basic principle

Pressure is defined as the quotient of force and area. Correspondingly, the core of the **CPB5000-HP** is a very precisely-manufactured piston cylinder system, which is loaded with masses in order to generate the individual test points.

The weight applied is proportional to the desired pressure and accomplished by using optimally graduated weights. These weights are manufactured to standard gravity (9.80665 m/s^2) although, for fixed location usage, they can be adjusted to a customer-specified local gravity.

Easy operation

The pressure is set via an integrated pump. For fine adjustment a very precisely adjustable spindle pump with a precision spindle running only within the pump body is mounted. As soon as the measuring system reaches equilibrium, there is a balance of forces between pressure and mass applied. The excellent quality of the system ensures that this pressure remains stable over several minutes, so that the device under test can be calibrated or time-consuming adjustments can be carried out without any problems.

Solid instrument design

With the highpressure model calibrations up to a maximum pressure of 5,000 bar / 70,000 psi are possible. It has been designed around a solid platform and offers exceptional ease-of-use. With the integrated initial pressure pump and the 250 ml tank, large test volumes can also be easily filled and pre-compressed.

The piston cylinder system is fixed to the basement and has special bearings ensuring excellent operating characteristics with a long free rotation time and low fall rates and a very high long-term stability also at high pressures and forces. Therefore the recommended recalibration interval is 5 years.

The materials of the piston and cylinder have very small pressure and thermal expansion coefficients, which results in a very good linearity of the effective cross-sectional area of the piston and high measurement accuracy.

The test connection is equipped with a knurled nut and interchangeable threaded adapters with metal sealing cones. M16 x 1.5, M20 x 1.5 and 9/16-18 UNF adapters are in scope of supply.

Tables of masses

The following tables show the number of weights per measuring range, within a weight set, with their nominal mass values and the resulting nominal pressures. Should you not operate the device under reference conditions (ambient temperature 20 °C, air pressure 1013 mbar, relative humidity 40 %), corrections must be considered, if necessary.

These weights are manufactured to standard gravity (9.80665 m/s²) although, for fixed location usage, they can be adjusted to a customer-specified local gravity.

| Measuring range [bar] | 25 ... 4,000 | | 25 ... 5,000 | |
|--------------------------|--------------|-------------------------------|--------------|-------------------------------|
| | Pieces | Nominal pressure per piece | Pieces | Nominal pressure per piece |
| | | | | |
| | | bar | | bar |
| Piston incl. bell jar | 1 | 25 | 1 | 25 |
| Masses 5 kg | 6 | 250 | 10 | 250 |
| Masses 4 kg | 8 | 200 | 8 | 200 |
| Masses 2 kg | 9 | 100 | 9 | 100 |
| Masses 1 kg | 1 | 50 | 1 | 50 |
| Masses 0.5 kg | 2 | 25 | 2 | 25 |
| Masses 0.2 kg | 1 | 10 | 1 | 10 |
| Masses 0.1 kg | 1 | 5 | 1 | 5 |
| Masses 0.05 kg | 1 | 2.5 | 1 | 2.5 |

| Measuring range [psi] | 365 ... 60,000 | | 365 ... 70,000 | |
|--------------------------|----------------|-------------------------------|----------------|-------------------------------|
| | Pieces | Nominal pressure per piece | Pieces | Nominal pressure per piece |
| | | | | |
| | | psi | | psi |
| Piston incl. bell jar | 1 | 350 | 1 | 350 |
| Masses 7 kg | 6 | 5,000 | 8 | 5,000 |
| Masses 3.5 kg | 8 | 2,500 | 8 | 2,500 |
| Masses 1.4 kg | 8 | 1,000 | 8 | 1,000 |
| Masses 1 kg | 1 | 750 | 1 | 750 |
| Masses 0.7 kg | 2 | 500 | 2 | 500 |
| Masses 0.35 kg | 1 | 250 | 1 | 250 |
| Masses 0.14 kg | 1 | 100 | 1 | 100 |
| Masses 0.07 kg | 1 | 50 | 1 | 50 |

GRATIS - FREE OF CHARGE:

Download Link für a MS Excel sheet for calculation of corrections (e.g. air density, piston temperature) and masses/pressure calculation:

<https://www.druck-temperatur.de/images/software/dwt-corrections.zip>

Specifications
Type CPB5000-HP

| | | | |
|--|-------------------|---|----------------|
| Measuring range | bar ¹⁾ | 25 ... 4,000 | 25 ... 5,000 |
| Required weights | kg | 80 | 100 |
| Smallest step | bar ²⁾ | 2.5 | 2.5 |
| Nominal cross-sectional area of the piston | cm ² | 0.02 | 0.02 |
| Measuring range | psi ¹⁾ | 350 ... 60,000 | 350 ... 70,000 |
| Required weights | kg | 83 | 97 |
| Smallest step | psi ²⁾ | 50 | 50 |
| Nominal cross-sectional area of the piston | cm ² | 0.02 | 0.02 |
| Accuracy ³⁾ | % of reading | 0.025 / optional: 0.02 ⁴⁾ | |
| Pressure transmission medium | | up to 4,000 bar/60,000 psi: mineral oil based hydraulic fluid (1 litre is included in delivery) 5,000 bar/70,000 psi: Sebacate-oil (0.5 litre is included in delivery) | |
| Oil reservoir | cm ³ | 250 | |
| Connection for the test specimen | | test specimen can be freely positioned, 3 threaded adapters as standard M16 x 1.5 / M20 x 1.5 and 9/16-18UNF for other threaded adapters, see accessories | |
| Material | | | |
| ■ Piston | | hardened steel | |
| ■ Cylinder | | tungsten carbide | |
| ■ Mass-set | | stainless steel 1.4305 and aluminium, non-magnetic | |
| ■ Piping in instrument base | | stainless steel 1.4404, 6 x 2 mm | |
| Operating temperature | °C | 18 ... 28 | |
| Weight | | | |
| ■ Instrument base, high pressure | kg | 32.5 | |
| ■ Piston cylinder system | kg | 2.7 / 5.0 (incl. storage suit case) | |
| ■ BAR basic mass-set, part 1 | kg | 34.0 (incl. carrying case) | |
| ■ BAR basic mass-set, part 2 | kg | 27.5 (incl. carrying case) | |
| ■ BAR mass-set extension, part 1 (for 4,000 bar and 5,000 bar) | kg | 33.5 (incl. carrying case) | |
| ■ BAR mass-set extension, part 2 (only for 5,000 bar) | kg | 23.5 (incl. carrying case) | |
| Weight | | | |
| ■ PSI basic mass-set, part 1 | kg | 51.0 (incl. carrying case) | |
| ■ PSI basic mass-set, part 2 | kg | 15.0 (incl. carrying case) | |
| ■ PSI mass-set extension, part 1 (for 60,000 psi and 70,000 psi) | kg | 31.8 (incl. carrying case) | |
| ■ PSI mass-set extension, part 2 (only for 70,000 psi) | kg | 17.8 (incl. carrying case) | |
| Dimensions | | | |
| ■ Instrument base | mm | 460 (W) x 445 (D) x 265 (H), for details see technical drawing | |
| ■ Carrying case for basic mass-set, part 1 | mm | 400 (W) x 310 (D) x 310 (H) | |
| ■ Carrying case for basic mass-set, part 2 | mm | 215 (W) x 310 (D) x 310 (H) | |
| ■ Carrying case for mass-set extension | mm | 215 (W) x 310 (D) x 310 (H) | |
| ■ Carrying case for piston cylinder system | mm | 370 (W) x 150 (D) x 150 (H) | |
| CE-conformity | | | |
| ■ Pressure equipment directive | | 97/23/EG (Module A) | |
| Calibration | | Factory calibration certificate (optional: DAkkS calibration certificate) | |

- 1) Theoretical starting value; corresponds to the pressure value generated by the piston (by its own weight). To optimise the operating characteristics more weights should be loaded.
- 2) The lowest pressure change value that is reached based on the standard weight set. A fine weight set is also available for lower values.
- 3) The accuracy is in reference to the measurement value, from 10 % of the measurement range. A fixed error is considered in the lower area in reference to 10 % of the area.
- 4) Measurement uncertainty assuming reference conditions (room temperature 20 °C, air pressure 1013 mbar, relative humidity 40 %). Corrections may be required for use without CalibratorUnit.

CPB5000-HP

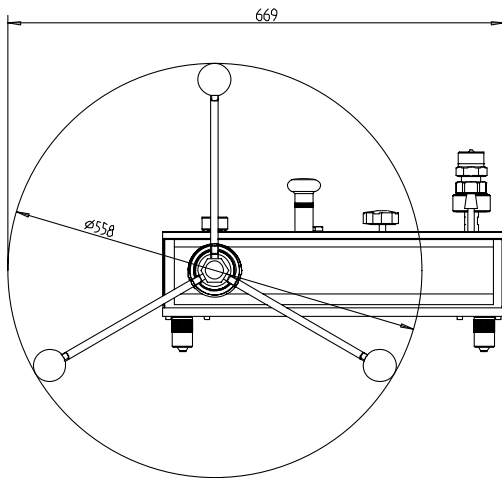
Deadweight Tester / Pressure Balance
High pressure up to 5,000 bar / 70,000 psi

LR-Cal

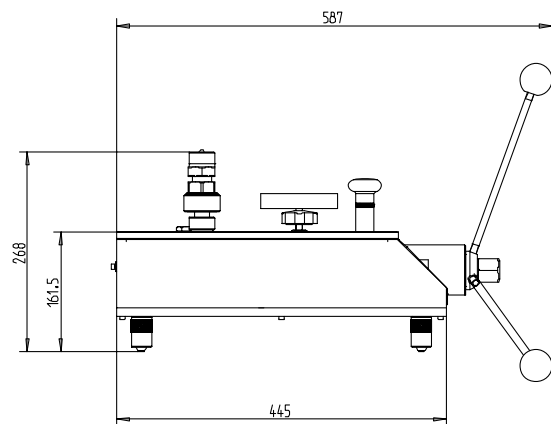


Dimensions in mm

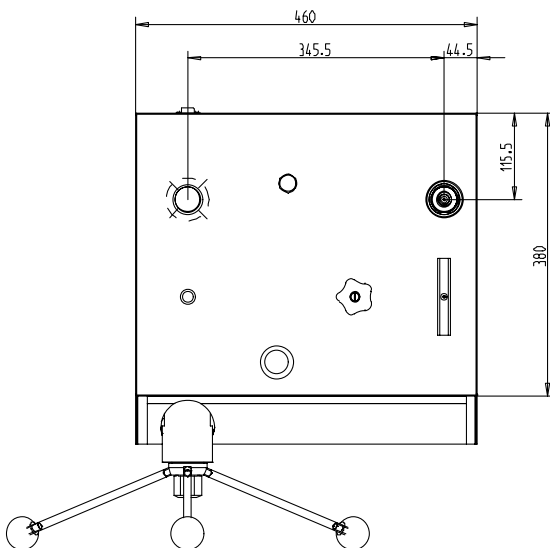
Front view



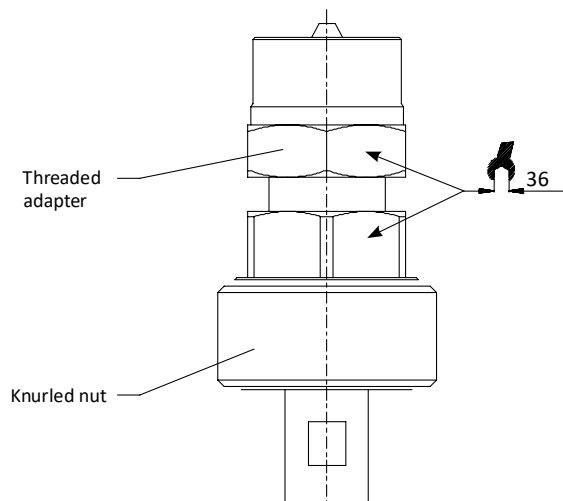
Side view



Plan view



Connection for the test item



Scope of supply

- Instrument base with dust cover
- Initial pressure pump
- Spindle pump for pressure generation/fine adjustment
- Connection for piston cylinder system
- Connection for test devices with 3 threaded adapters M16 x 1.5 / M20 x 1.5 and 9/16-18 UNF
- Piston cylinder system with bell jar
- Basic mass set divided into 2 carrying cases
- Mass-set extension in 1 carrying case (for 4,000 bar or 60,000 psi resp. in 2 carrying cases for 5,000 bar or 70,000 psi)
- Mass-set manufactured to standard gravity (9.80665 m/s²)
- Operating fluid 1.0 litre (up to 4,000 bar/60,000 psi)
- Operating fluid 0.5 litre (for 5,000 bar/70,000psi)

- Wrenches 36 flats and 46 flats
- Operating instructions in German and English
- Factory calibration certificate

Options

- Systems with increased accuracy to 0.02 %
- Mass-set manufactured to local gravity
- DAkkS calibration certificate