




# DISPLAY PANELS

## PANELS FOR DISPLAYING, ALERTING, NETWORKING

Many companies (e.g. from the Life-Sciences area) have to monitor their critical production processes with a monitoring system. This is about recording systems that have a high degree of data safety to record, transfer and save quality-relevant measuring data.

Professional providers of monitoring systems, as well as validation service providers offer systems that are aligned with GAMP 5 for this task. GAMP means Good Automated Manufacturing Practice; GAMP 5 is a quasi-standard that describes the requirements to setup and validation of computer-aided systems in a regulated pharmaceuticals environment as a "guideline".

One important task of monitoring is making measured data visible in the locations where local decisions depend on them. The halstrup-walcher display panels are the best solution for this.

	PUC 44	PUC 24	PUC 28 (K)
<b>Details on</b>	<b>p. 18+ 19</b>	<b>p. 24</b>	<b>p. 25</b>
			
<b>Special features</b>	Multi-channel process display with touch screen - Values, curves, bar graph, vector can be displayed - 4 alarms per channel - Modbus connection	Cleanroom panel with integrated differential pressure sensor for climate data display, temperature/humidity measuring transmitter can be connected	Process panel with integrated differential pressure sensor for climate data display, temperature/humidity measuring transmitter can be connected
<b>Application</b>	Process monitoring for cleanrooms and control cabinets (machines, plants)	Process monitoring for cleanrooms (Pa, °C, % rF)	Process monitoring panel (optional: with calibration connection) (Pa, °C, % rF)
<b>Measurement Range</b>	Up to 4 external analogue values of any phys./chem. values	$\pm 100$ or $\pm 250$ Pa, freely scalable within this range, % rF/°C: Depending on the connected measuring transmitter	
<b>Degree of measurement uncertainty</b>	Depending on the connected measuring transmitters	0.5 % of max. value (standard) (differential pressure on board)	
<b>Display</b>	Touch-display (TFT), coloured, 3,5", 320x240 pixels	LED-display, 3 lines	
<b>Alerting</b>	Visually/acoustically, cf. p. 18	Relay outputs, acoustic alarm	
<b>Networking</b>	Modbus RTU, BACnet (being prepared)	RS 232, PROFIBUS DP (both optional)	

## ACCESSORIES

### Accessories for PUC24 and PUC28(K) on p. 21.

#### Parameterisation PUC 44<sup>1)</sup>

On-site parameterisation (PUC 44) according to customer specifications

#### Order-No.

in the order key cf. p. 19

#### Installation PUC 44<sup>2)</sup>

Flush-mounted box for masonry wall installations

9601.0188



<sup>1)</sup> The parameterisation of the PUC 44 takes place via the intuitive touch menu and can be performed by the commissioner without further training.

<sup>2)</sup> All devices of the PUC series have been specifically designed for installation on cleanroom walls and therefore have the matching minimum installation depth, as well as the hygienic design in the versions PUC 44-2/-3 and PUC 24. A recessed socket is not required in these cases (cleanroom wall installations). It is used for types PUC 44-1 and -2 of the exposed installation.

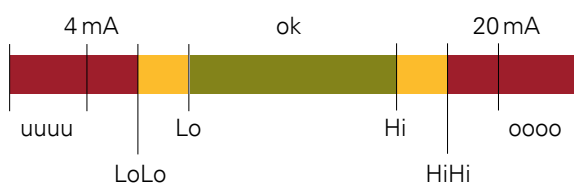
# PROCESS MONITORING FOR CLEANROOMS AND CONTROL CABINETS WITH THE PUC44

For best integration into the cleanroom wall, the cleanroom panel PUC44 is delivered with two different stainless steel fronts. Both are installed in the cleanroom wall thanks to their low construction depth. In addition to a standard model, a very high-quality, very well cleanable model with magnetic holder is available as an alternative. For installation sites outside of the clean room environment and in control cabinet fronts, a simple aluminium front version can be used as well.



## Features / Use

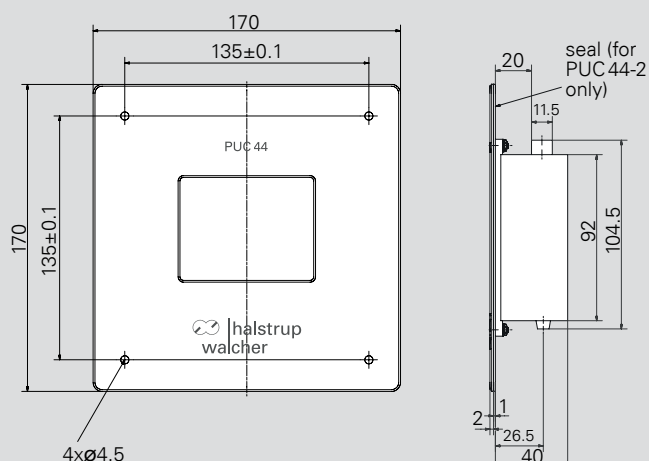
- Multi-channel process display with touch screen
  - For *high-end cleanroom* applications (PUC44-3)
  - For *standard cleanroom* applications (PUC44-2)
  - For *control cabinet* installation (PUC44-1)
- Display of up to **four values** (any phys./chem. values) in one display, free designation of the channels
- The configuration takes place in multiple languages, menu-controlled and via touch operation (without parameterisation software). It can be performed in the factory or by the commissioner.
- Values, curves (time axis adjustable, max. 7 days), vector and bar
- 4 individual alarms LowLow/Low/High/HighHigh for any input can be defined. Signalling takes place as a text and optionally with colour change. The individual alarms are retained while the triggering criterion for the alarm is pending.
- If the signal of a sensor is in the forbidden range (below the alarm "LoLo" or above the alarm "HiHi"), a background colour that can be freely parameterised (e.g. red) will be displayed.
- For a warning, due to the sensor signal threatening to run out of the permitted range (i.e. signals below "Lo" or above "Hi"), another background colour that can be chosen freely will be displayed (e.g. yellow).
- If the sensor value is OK, the background colour is not noticeable. A small bar graph in addition to the alphanumeric value shows how many percent of the defined measured range are currently utilised.
- A collective alarm (of previously defined individual alarms) triggers the acoustic signal. The acoustic alarm is switched off by touching the screen.
- The user only has the right to change the released views and to switch off the collective alarm. The user needs no password for this.
- A one-level password system with at least 6 digits according to GAMP 5 permits access to the configuration by the commissioner or the process officer.
- Recording of data is not intended (no logging function). This facilitates validation.
- The respective current values of the inputs and the condition of the alarms are available via modbus RTU at all times (BACnet being prepared).



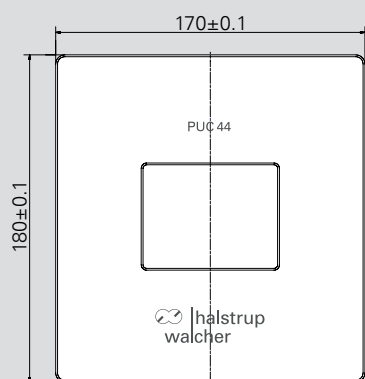


PUC 44 - 3

PUC 44-1/2



PUC 44-3<sup>2)</sup>



<sup>2)</sup> a side view and a technical drawing of the magnetic frame are available on request

Inputs (adjustable)	Up to four analogue inputs (4..20 mA, galvanically separated, $R_a = 400 - 1750 \Omega$ ), without transmitter feed
Scaling (adjustable)	deactivated, linear or polygonal (max. 20 points)
Filter	deactivated or with dampening/ filter coefficient
Touch-display	TFT, coloured, 3.5", 320x240 px
Available views (adjustable)	Values, bar graph, curve chart, vector diagram
View change	manually or automatically
Time axis curve chart	19 s/48 s/95 s/3 min/6 min/ 12 min/30 min/1 h/2 h/4 h/ 8 h/16 h/24 h/3 d/7 d
Alarm configuration (adjustable)	LoLo..Lo..Hi..HiHi for all channels Thresholds: Constant, lower threshold, upper threshold, hysteresis Timing: Delay ON/OFF, retention time ON/OFF acoustic collective alarm freely parameterisable
Alarm display (adjustable)	Deactivated, permanent, flashing (period, retention time, alarm source, texts/colours adjustable)
Languages (menu)	German, English, French, Italian, Spanish
Date and time	Time zone and summer time can be set
Brightness	20..40..60..80..100 %
Screen saver	Deactivated or after 1..5..10..30 min
Access protection	Password 6-digit (GAMP 5)
Current consumption	500 mA
Bus communication	Modbus RTU (RS485-based) BACnet being prepared
Baud rate	1 200 bit/s to 115 200 bit/s
Connections	1x USB-host on the rear for transfer of configuration files, screw terminals for 4 analogue inputs, bus and supply
Power supply	24 VDC $\pm 5\%$
Housing	Wall recessing
Protection class	IP65 (front side), IP20 (housing and terminals)

Housing type	A
Aluminium anodised	1
Stainless steel standard	2
Stainless steel with magnetic holder	3

Bus type / data interface	B
Modbus RTU	MB

Parameterisation	C
Customer-site	0
Factory-side <sup>1)</sup>	1

<sup>1)</sup> according to specified parameter list

Order code	A	B	C
PUC 44	-	-	-

Measurement ranges	± 100 Pa or ± 250 Pa freely scalable within this range
Margin of error	0.5 % of max. value
Temperature coefficient span	0.03 % of max. value/K (10..50 °C)
Temperature coefficient zero point	± 0 % (cyclical zero-point correction)
Overload capacity	200 x
Medium	Air, all non-aggressive gases
Max. system pressure	10 kPa
Sensor response time	25 ms
Time constants	25 ms..40 s (adjustable)
Input signal humidity/temperature module (galvanically separated)	0..10 V, $R_i = 470 \text{ k}\Omega$ 0/4..20 mA, $R_i = 50 \text{ }\Omega$ adjustable
Operating temperature	10..50 °C
Storage temperature	-10..70 °C
Power consumption	approx. 7 VA
Weight	approx. 1 kg
Pressure ports	for tubing NW 3..6 mm
Protection class	IP 65 (recessed in the wall)
Certificates	CE

#### Supply voltage

24 VDC, ± 10 % smoothed

#### Output

0..10 V ( $R_i > 2 \text{ k}\Omega$ )  
0/4..20 mA ( $R_i < 500 \text{ }\Omega$ ) adjustable

2 contact points, 6 A, 230 VAC,  
may be configured as desired within this pressure range

#### Measurement range

**A**

± 100 Pa	0
± 250 Pa	1

#### Data interface

**B**

None	0
PROFIBUS DP (optional)	DP
RS232 (optional)	2

#### Bus connection

**C**

None	0
9-pin Sub-D flush type connector <sup>1)</sup>	D
Sub-D plug with 150 mm cable	DK
Round pin connector M 12 with 150 mm cable	RK

<sup>1)</sup> not suitable for wall thicknesses greater than 5 mm

Order code	A	B	C
PUC24	—	—	—

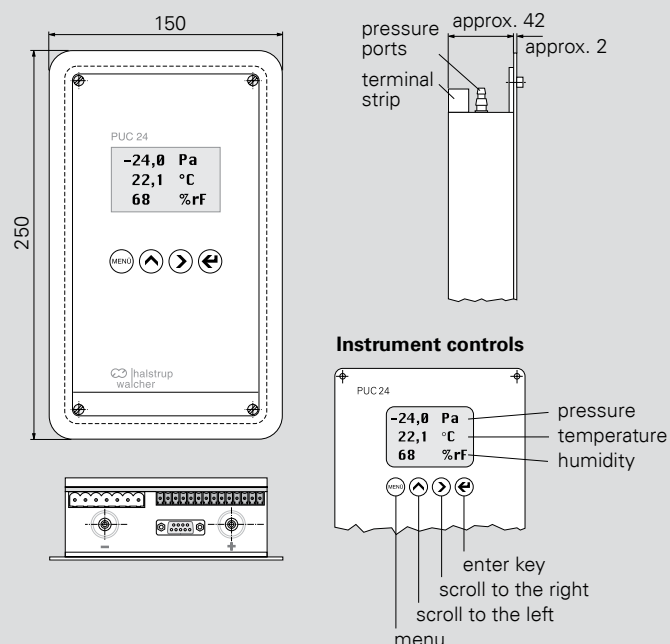
Can be pre-set on request:  
Time constant, relay parameter, analogue output,  
deactivation of the cyclic zeroing (only for PROFIBUS DP)

## PUC 24



#### Features

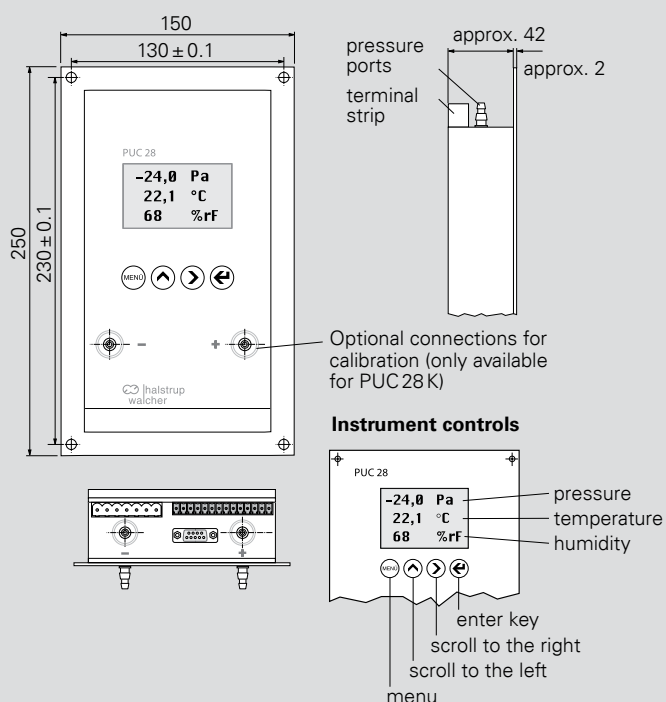
- Cleanroom panel (stainless steel) for displaying air-conditioning data
- Integrated, high precision measurement of differential pressure
- % rH/°C pressure transmitter, switchable (independent of manufacturer)
- Optimum cleanroom design (TU Munich/Weihenstephan)
- Solvent resistant stainless steel surface
- 3 analog outputs, optional digital interface
- Acoustic alarm when the threshold value is exceeded, acknowledgement via key
- Optical alarm signal if critical values are exceeded; the display values are shown cyclically inversed/normal
- Bilingual menu (German/English) (others on request)
- Two contact points (6 A/230 VAC)
- Two adjustable limit switches permit the connection of signalling devices and save additional wiring (optional)





## Features

- Process panel (Aluminium, anodised) for displaying air-conditioning data
- Integrated, high precision measurement of differential pressure
- % rH/°C pressure transmitter, switchable (independent of manufacturer)
- Anodised, aluminium housing with easy-to-clean front surface
- With external calibration ports (*design "K"*), for on-site calibration without disassembly
- 3 analog outputs, optional digital interface
- Acoustic alarm when the threshold value is exceeded, acknowledgement via key
- Optical alarm signal if critical values are exceeded; the display values are shown cyclically inversed/normal
- Bilingual menu (German/English) (others on request)
- Two contact points (6 A/230 VAC)
- Two adjustable limit switches permit the connection of signalling devices and save additional wiring (optional)



Measurement ranges	± 100 Pa or ± 250 Pa freely scalable within this range
Margin of error	0.5 % of max. value
Temperature coefficient span	0.03 % of max. value/K (10.. 50 °C)
Temperature coefficient zero point	± 0 % (cyclical zero-point correction)
Overload capacity	200 x
Medium	Air, all non-aggressive gases
Max. system pressure	10 kPa
Sensor response time	25 ms
Time constants	25 ms.. 40 s (adjustable)
Input signal humidity/temperature module (galvanically separated)	0..10 V, $R_i = 470 \text{ k}\Omega$ 0/4..20 mA, $R_i = 50 \text{ }\Omega$ adjustable
Operating temperature	10.. 50 °C
Storage temperature	-10.. 70 °C
Power consumption	approx. 7 VA
Weight	approx. 1 kg
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Protection class	IP65 (recessed in the wall)
Certificates	CE

## Supply voltage

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## Output

0..10 V ( $R_i > 2 \text{ k}\Omega$ )  
0/4..20 mA ( $R_i < 500 \text{ }\Omega$ ) adjustable  
2 contact points, 6 A, 230 VAC,  
may be configured as desired within this pressure range

Model	Measurement range	A
PUC 28	± 100 Pa	0
PUC 28	± 250 Pa	1
PUC 28K <sup>1)</sup>	± 100 Pa	K 2
PUC 28K <sup>1)</sup>	± 250 Pa	K 3

<sup>1)</sup> "K": with externally accessible (no disassembly) pressure calibration ports (see photo)

## Data interface

	B
None	0
PROFIBUS DP (optional)	DP
RS 232 (optional)	2

## Bus connection

	C
None	0
9-pin Sub-D flush type connector <sup>2)</sup>	D
Sub-D plug with 150 mm cable	DK
Round pin connector M 12 with 150 mm cable	RK

<sup>2)</sup> not suitable for wall thicknesses greater than 5 mm

Order code	A	B	C
PUC28			

Can be pre-set on request:  
Time constant, relay parameter, analogue output,  
deactivation of the cyclic zeroing (only for PROFIBUS DP)



halstrup-walcher GmbH  
Stegener Str. 10  
79199 Kirchzarten  
Germany

Tel. + 49 (0) 76 61 39 63-0  
Fax + 49 (0) 76 61 39 63-99  
www.halstrup-walcher.com  
info@halstrup-walcher.de



#### **Australia / New Zealand**

Bestech Australia Pty. Ltd.  
Unit 14, 44 Garden Blvd,  
Dingley, VIC 3172  
Australia  
Tel. +61 (0) 39540 5100  
Fax +61 (0) 39551 5541  
Enquiry@bestech.com.au  
www.bestech.com.au

#### **Belgium / Luxembourg / Netherlands**

DIMED nv  
Joe Englishstraat 47  
2140 Antwerpen  
Belgium  
Tel. +32 3 236 64 65  
Fax +32 3 236 64 62  
info@dimed.be  
www.dimed.eu

#### **China**

Shanghai Yu Ting  
Scientific Co., LTD  
BeiGuan Village, MaLu Town,  
JiaDing District,  
Shanghai City. PRC  
Tel. +86 21 6915 3366  
Tel. +86 21 6915 5916  
Fax +86 21 6915 3939  
ch-sys@ch-sys.net  
www.ch-sys.com

#### **Denmark**

Hans Buch A/S  
Roskildevej 8-10  
2620 Albertslund  
Tel. +45 43 68 50 00  
Fax: +45 43 68 50 50  
info@hansbuch.dk  
www.hansbuch.dk

#### **Italy**

FISME srl  
Via Volta 21  
20082 Binasco (MI)  
Tel. +39 02 905 53 58  
Fax +39 02 905 22 67  
fisme@tin.it  
www.fisme.it

#### **Japan**

Krone Corporation  
2-22-1 Higashi-Shinkoiwa  
Katsushika-ku  
J-Tokyo 1240023  
Tel. +81 (0) 3 3695 5431  
Fax: +81 (0) 3 3695 5698  
sales-tokyo@krone.co.jp  
www.krone.co.jp

#### **Austria / Croatia / Serbia / Hungary / Slovenia**

Industrie Automation Graz  
Ing. W. Häusler GmbH  
Autaler Str. 55  
8074 Raaba  
Austria  
Tel. +43 (0) 316 405 105  
Fax +43 (0) 316 405 105-22  
office@iag.co.at  
www.iag.co.at

#### **Sweden**

DJ Stork Automation AB  
Karlsbodavägen 39  
168 67 Bromma  
Tel. +46 (0) 8 635 60 30  
Fax +46 (0) 8 635 60 31  
stork@storkautomation.se  
www.storkautomation.se

#### **Switzerland**

Swissfilter AG  
Gewerbestrasse 3  
5037 Muhen  
Tel. +41 (0) 62 737 54 80  
Fax +41 (0) 62 737 54 81  
info@swissfilter.ch  
www.swissfilter.ch

#### **Turkey**

CAGDAS Automation  
& Engineering Co. Ltd.  
Kizilay cad. 28006 sok No: 5  
01010 Seyhan / Adana  
Tel. +90 322 359 81 85  
Fax +90 322 359 36 39  
cagdas@cagdasltd.com.tr  
www.cagdasltd.com.tr

#### **Taiwan (R.O.C.)**

Chih Horng Scientific Co., Ltd.  
6F, No.69-5, Sec. 2,  
Zhongzheng E. Rd.,  
Tamsui Dist.,  
New Taipei City 251  
Tel. +886 (02) 2808 0169  
Fax +886 (02) 2808 0176  
chih.mail@msa.hinet.net  
www.ch-sys.com

#### **USA**

Intelligent Measurement Solutions LLC  
7801 Clinton-Macon Road  
49236 Clinton, MI  
Tel. +1 (616) 608 7919  
Tel. +1 (734) 637-1596  
Fax +1 (616) 608 7954  
darrell@i-m-solutions.net  
www.h-wusa.com