



Product description

Thermal flow sensor for the measurement in one or two directions of the flow velocity of air and gases with simultaneous detection of the flow direction.

Extremely compact because electronics are integrated in the sensor tube. Sensor element located in the chamber head and protected against mechanical load. Linear analog output to indicate the measurement values, two switching outputs to output the flow direction and the signal of the threshold value. An optional programming kit (RS232 with Windows PC) allows on-site the configuration of the sensor, with additional indication of temperature and flow quality (degree of turbulence) of the medium. When installed in a measuring tube, it is suitable for the measurement of the standard volumetric flow or the mass flow.

Product advantages

- Bidirectional measurement
- Precise detection of direction
- Very low beginning of measuring range
- Very fast response
- Easy single-hole mounting
- Switching outputs
- Self-monitoring
- Assessment of flow quality

Application examples

- Laminar-flow monitoring in cleanrooms
- Monitoring of room cross-flow
- Cooling air monitoring
- Flow measurement in test benches
- Mass and volume flow measurement

Self-monitoring

The sensor permanently monitors its function. If a fault, causing a measurement error, is detected, it will be signalled as follows: + Analog: current interface (4 ... 20 mA) drops to 2 mA

+ RS232: error diagnosis by programming kit

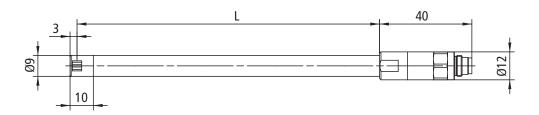
Detectable faults at the sensor element:

+ Humidity: reversible error is signalled until sensor element

has become dry

+ Soiling: requires cleaning + Defective: send for repair

Dimensional drawing



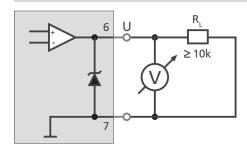
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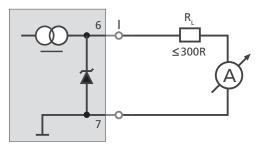
Measuring quantity	standard velocity w_{N} of air relative to standard conditions 20 °C and 1013.25 hPa						
Medium to be measured	clean air or nitrogen, other gases on request						
Measuring range $w_{\scriptscriptstyle N}$	0 1 m/s 0 2.5 m/s 0 5 m/s 0 10 m/s 0 20 m/s unidirectional						
Lower detection limit	0.05 m/s						
Measuring inaccuracy	\pm (3 % of measuring value + 0.4 % of final value min. \pm 0.05 m/s						
Repeatability	±2 % of measuring value						
Response time (t ₉₀)	0.01 10 s (configurable)						
Storage temperature	-20 +85 °C						
Operating temperature	0 +60 °C						
Humidity range	0 95 % rel. humidity (RH)						
Pressure range	700 1300 hPa						
Supply voltage U _B	7,5 24 V DC + 10 % ¹⁾						
Current consumption	typ. < 10 mA (without electrical load)						
	• 0 20 mA • 4 20 mA ²) voltage (R _L \geq 10 k Ω): • 0 10 V						
	• 0 5 V • 0 2 V						
• Signal	• 0 2 V OC1 and OC2 OC1: direction or threshold value OC2: threshold value						
Switching outputs • Signal • Model	OC1 and OC2 OC1: direction or threshold value OC2: threshold value open-collector, current-limited and short-circuit protected						
SignalModelElectrical data	OC1 and OC2 OC1: direction or threshold value OC2: threshold value open-collector, current-limited and						
SignalModelElectrical dataAdjustment threshold valueSwitching hysteresis	• 0 2 V OC1 and OC2 OC1: direction or threshold value OC2: threshold value open-collector, current-limited and short-circuit protected Us, max = 26.4 V DC ls, max = 65 mA 0 100 % of end value; min. ± 0.05 m/s 5 % of switch threshold; min. 0.05 m/s						
 Signal Model Electrical data Adjustment threshold value Switching hysteresis Configuration 	Oc. 2 V Oc. and Oc. direction or threshold value Oc. threshold value Open-collector, current-limited and short-circuit protected Us. max = 26.4 V DC Is. max = 65 mA O 100 % of end value; min. ± 0.05 m/s 5 % of switch threshold; min. 0.05 m/s via RS232 (programming kit) plug-in connection M9, 7-pin						
 Signal Model Electrical data Adjustment threshold value Switching hysteresis Configuration Electrical connection 	Oc. 2 V Oc. 1 and Oc. 2 Oc. 2: direction or threshold value Oc. 2: threshold value Open-collector, current-limited and short-circuit protected Us, max = 26.4 V DC Is, max = 65 mA O 100 % of end value; min. ± 0.05 m/s 5 % of switch threshold; min. 0.05 m/s via RS232 (programming kit) plug-in connection M9, 7-pin type: male connector 15 m max. (voltage output)						
 Signal Model Electrical data Adjustment threshold value Switching hysteresis Configuration Electrical connection Line length Protection type 	Oc. 2 V Oc. and Oc. direction or threshold value Oc. threshold value open-collector, current-limited and short-circuit protected Us, max = 26.4 V DC Is, max = 65 mA Oc. 100 % of end value; min. ± 0.05 m/s 5 % of switch threshold; min. 0.05 m/s via RS232 (programming kit) plug-in connection M9, 7-pin type: male connector 15 m max. (voltage output) 100 m max. (current output) IP 67 (housing) IP 67 (connector)						
Signal Model Electrical data Adjustment threshold value Switching hysteresis Configuration Electrical connection Line length Protection type Mounting Dimensions / material Sensor head	Oc. 2 V Oc. 1 and Oc. 2 Oc. 2: direction or threshold value Oc. 2: threshold value Open-collector, current-limited and short-circuit protected Us, max = 26.4 V DC Is, max = 65 mA O 100 % of end value; min. ± 0.05 m/s 5 % of switch threshold; min. 0.05 m/s via RS232 (programming kit) plug-in connection M9, 7-pin type: male connector 15 m max. (voltage output) 100 m max. (current output) IP 67 (housing)						
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 $^{^{1)}}$ For the analog output with 0 \dots 10 V and for the current interface, the minimum voltage is $U_{8,min}=12$ V.

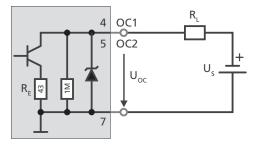
Output wiring



Analog output: 0 ... 2 / 5 / 10 V, $R_L \geq$ 10 $k\Omega$



Analog output: 0 / 4 ... 20 mA, $R_L \leq$ 300 Ω



Switching outputs OC1, OC2

Switching outputs

The individual switching outputs can be used as follows:

- a.) Direct activation of digital inputs with integrated pull-up resistor (e. g. PLC input).
- b.) Direct driving of ohmic or inductive loads (e.g. LED or relay) with a maximum power consumption of 65 mA.

Note:

The internal resistance R_L under load may not fall below a minimum value, which can be calculated as follows:

$$R_L \ge \frac{U_S [V] - 2.6 V}{0.065 A} \Omega$$

Example: $R_{L, min}$ = 366 Ω for $U_{S, max}$ = 26.4 V

²⁾ Current output according to NAMUR NE43: Overflow \leq 22 mA, error = 2 mA



Pin assignment



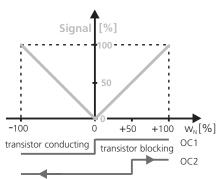
View on sensor plug pins

Pin	Designation	Function	Wire color connecting cable
1	power	operating voltage U _B	white
2	TXD	RS232	brown
3	RXD	RS232	green
4	OC1	switching output 1: direction or switch threshold	yellow
5	OC2	switching output 2: switch threshold	grey
6	analog	velocity signal	pink
7	ground	ground connection	blue
	shield 1)	electromagnetic screening	shielding braid

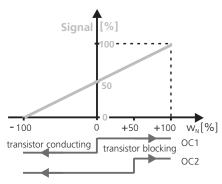
¹⁾ The braiding shield which is connected electrically to the metallic housings of connector and sensor has to be coupled to protective potential, e. g. earth (depending on the shielding scheme).

Display of analog and digital signals

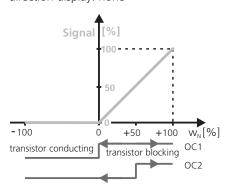
Bidirectional direction display: swiching output OC1





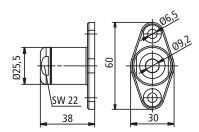


Unidirectional direction display: none



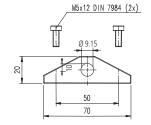
Note: In an unidirectional design, the switching output OC1 is used as a flow indicator by default (configurable). It indicates a flow greater than 0 m/s by blocking and switches through in case flow is smaller or equal 0 m/s. The arrows in the figure of the switching outputs signify that the threshold value is configurable.

Mounting accessories



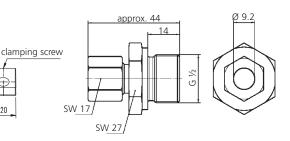
Wall-mounting flange 520 181 For mounting on walls through wall openings

Material: stainless steel 1.4571, PTFE



Wall-fixture 503 895 For mounting in front of wall openings Material: anodised aluminium

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Through bolt joint 301 082 For gas-tight mounting in tubes and channels

Material: stainless steel 1.4571, clamping ring PTFE



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Wall-mounting flange 520 181
Wall-fixture 503 895
Through bolt joint 301 082

Coupler socket M9, 7-pin,

with soldering sleeves for cable 0.14 mm² 507 150

Connecting cable (shielded), with coupler socket M9, 7-pin

cable length: 2 m / 5 m / 10 m 505 911 -1 / -2 / -3

Programming kit, suitable for

PC's with Windows 2000 or XP and with

RS232 interface 505 960

Extension cable between programming kit

and sensor 506 944
ISO Calibration Certificate 506 247 -xx



Ordering information

Article no.		ounting length		leasuring range	_	leasuring direction	0	utput		dication of direction	Pr	ogramming
518 210 -XYDZR-P	Х			W _N	D		Z		R		Р	
	1	130 mm	1	0 1 m/s	1	unidirectional	1	0 10 V	1	OC1 = direction signal	S	standard
	2	200 mm	2	0 2.5 m/s	2	bidirectional	2	0 5 V		analog signal contains direction	K	customized
	3	300 mm	3	0 5 m/s			3	0 2 V		0 m/s = 50 % signal		
			4	0 10 m/s			4	0 20 mA ¹⁾	3	unidirectional		
			5	0 20 m/s			5	4 20 mA ¹⁾				

 $^{^{1)}}$ Current output versions are not available with L = 130 mm.

Programming kit

The following default settings can be changed using the programming kit or preprogrammed by factory (P = K):

Parameter	Factory setting	Setting range	Note
Response time	1 s	0.01 10 s	
Threshold value OC1	0 m/s	(-100) 0 +100 %	set to 0 m/s for bidirectional version with indication of direction via OC1
Threshold value OC2	50 % of measuring range	(-100) 0 +100 %	
Switching polarity OC1/2	see graphics page 3	polarity reversible	

The user interface displays the values of flow, temperature of the medium and status of switching outputs continuously, combined with the calculated degree of flow turbulence (operating manual art. no. 505 959.02).

This kind of measurement transmission and evaluation is intended for configuration or testing purposes only and not suitable for continuous operating.